



HVG PELLETS TYPE 45

LUPULIN ENRICHED PELLETS

PRODUCT SPECIFICATION

MANUFACTURER

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SUPPLIER

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CUSTOMS TARIFF CODE

1210 20 10 (Hop cones, ground, powdered or in the form of pellets, with higher lupulin content)

MEANING OF CODE EXPLAINED BY EXAMPLE

- **32 DE 2020:**
32 = N° of certification center according to "List of hop certification centers and their code numbers"; Article 24, Regulation (EC) No 1850/2006; DE: Germany; Harvest 2020
- **HHMG:** Origin = Hallertau; Variety = Hallertauer Magnum.
Name of the variety according to the "List of world hop varieties of the International Hop Growers` Convention (IHGC)" in its current version
- **VA 20-263:** Production Year 2020; Batch number 263.
With this printed code we guarantee that the product is fully traceable back to the farmer's leaf hops lots used for its production.



QUALITY AND FOOD SAFETY

- HVG e.G. is certified according to DIN ISO 9001:2015 since the year 2000
- HACCP
- Hopfenveredlung St. Johann GmbH is certified according to DIN ISO 9001:2015; DIN ISO 14001:2015, 22000:2005 and HACCP

PRODUCT PROPERTIES

Through the mechanical separation of lupulin glands from the coarse fraction (bracts, stems), HVG-enriched pellets achieve a higher concentration of aromatic compounds (hop oils) and bitter resins (humulones and lupulones) compared to whole hop cones, while reducing the content of polyphenols and other solids. The exact composition varies depending on the hop variety, growing conditions, and the selected degree of enrichment during processing. Pellets Type 45 are made entirely from hops—without any additives during processing or packaging—ensuring a pure, natural product.

Description	Normal (TYPE 90)	Enriched (TYPE 45)
Weight	90 – 95	up to 45 %
Volume	20 – 50	10 – 25 %
Bitter and aromatic substances	100 %	up to 200 %
Polyphenol dosage	100 %	up to 50 %
Solid matter dosage	100 %	up to 50 %

*values in %-rel to raw hops

PHYSICAL-CHEMICAL DETAILS

Description	Unit	Value
α -acids (resins)	% w/w*	3 – 25
β – acids (resins)	% w/w*	4 – 15
Essential oils	ml/ 100 g*	up to 6
Appearance	*	Dull green with a typical hop aroma
Specific weight	kg/ m ³	up to 600
Moisture	%	7 – 10



PRODUCTION PROCESS AND PROCESS SPECIFICATIONS

Pelletized hops are made by milling whole hops and compressing the hops into pellets. The production process of pellets Type 45 is described in the book: Hops - Their Cultivation, Composition and Usage; publisher Hans Carl, 09/2014, ISBN: 978-3-418-00823-3.

PACKING

HVG Lupulin Enriched Pellets are packed in aluminium laminated foils under inert atmosphere in corrugated cardboard cartons. The foil size is ranging from 2,0 kg to 20,0 kg (4.4 lbs to 44 lbs) net pellets weight. Larger packing volumes, e.g., 140 kg (308 lbs) Zewatheners are available for use with automatic dosing units.

PRODUCT USE

Hops provide aroma and bitterness in beer. Traditionally hopping takes place in the wort kettle, but HVG Lupulin Enriched Pellets are suitable for “dry-hopping” during (or after) fermentation and maturation as well. The time for the dosage in the brew-house varies from first-wort hopping, via additions directly before casting, up to direct aroma hopping in the whirlpool. Isomerisation of the alpha acids as early addition to the kettle is usually in the range of 30 % to 40 %, typically 35 %. HVG Lupulin Enriched Pellets can be used as single hop addition or in combination with HVG CO₂-Extract.

For further information please visit: www.hvg-germany.de

STORAGE / STABILITY

Out of quality reasons HVG Pellets should be used as soon as possible after opening the packaging. Hop constituents oxidize in contact with air, which leads e.g., to a deterioration of bitter acids and essential oils. Recommended stockholding period to reduce the loss of bittering constituents:

Temperature	Stability
At 10 – 15 °C (50 – 59 °F)	up to 2 years (in unopened, original packages)
At 0 – 5 °C (32 – 41 °F)	up to 5 years (in unopened, original packages)

Cardboard boxes may deteriorate in strength and become deformed due to factors in the storage location such as humidity, multilayer stacking, and storage duration. Note that the maximum number of cardboard boxes that may be stacked safely differs considerably depending on the storage conditions.

TRANSPORTATION

In order to guarantee the quality of the product until delivery at the brewery, preventive measures have to be implemented during transportation in order to avoid an exposure of HVG Pellets to temperatures exceeding 25 °C (77 °F) for more than 3 to 4 days. If this temperature requirement cannot be met, we strictly recommend to use a refrigerated container for overseas transportation with a temperature



setting of about 4 °C (39 °F). High temperatures during a prolonged period of time may cause an inflation of the packaging due to a volume increase of the gases contained therein and may lead also to an inert degradation of the value-giving compounds of the hops. Under extreme exposure some foils may even break open exposing the hops to air leading to a total loss of value giving compounds.

ANALYTICAL METHODS

For HVG Iso-Pellets the following analysis methods can be applied:

Method	Usage
EBC 7.5	Bitter Substances in Hops and Hop products by Lead Conductance Value
EBC 7.7	Alpha and beta acids in Hops and Hop Products by HPLC (ASBC Hops-14)
ASBC	Hops-6 Spectrophotometric method
EBC 7.10 & ASBC Hops-13	Hop oil concentration

HEALTH AND SAFETY

Regarding HVG Pellets no special precautions are necessary. No hazardous reactivity known. Use protective mask where dust is generated. See MSDS.

OTHER INFORMATION

- HVG Lupulin Enriched Pellets are a natural product and are not treated with any kind of food additives.
- The product is accompanied by the Phytosanitary Certificate, which states that the product has been produced according to the national health regulations.
- The above information is based on the current state of knowledge of our product at the time of publication and is furnished without warranty of any kind.
- The user must satisfy himself that the product is entirely suitable for his purposes.